

# TOOLING



## BUTT WELDING

### FLAT BELT AND CONVEYOR BELTS UP TO 210MM IN WIDTH



**MC50 iron**

Power: 150 W



**J50 clamp**

for flat belting  $\leq 60$  mm  
and round belting of all diameters



**MC100 iron**

Power: 220 W



**J100L clamp**

For flat belting  $\leq 120$ mm  
and flat belting with trapezoidal guides  
10x6mm and 13x8mm



**MC200 iron**

Power : 300 W



**J200L clamp**

For belts  $\leq 210$  mm  
and belts with trapezoidal guides  
13x8mm or 17x11mm

#### **MC50 / J50 tool case includes:**

- MC50 iron
- J50 clamp
- S135 shear
- B10 trimming pliers



## BUTT WELDING

FLAT BELT AND CONVEYOR BELTS UP TO 1100MM IN WIDTH



Welding kit:	Welding blade	Welding table	Box	For belts
KITSOUDURED400 :	MD400	JD400	CAISSE400	width ≤ 400 mm
KITSOUDURED650 :	MD650	JD650	CAISSE650	width ≤ 650 mm
KITSOUDURED1100 :	MD1100	JD1100	CAISSE1100	width ≤ 1100 mm

### + Accessories



1/4 - MOON KNIFE  
LUNE



TRIMMING FORK -  
F19

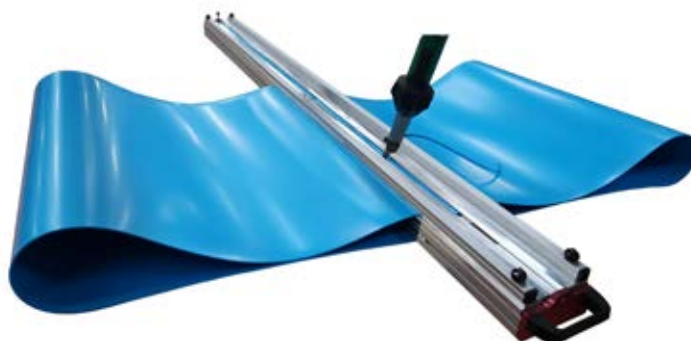


CUT RESISTANT GLOVES -  
GANTSPRO

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## HOT AIR WELDING

CONVEYOR BELTS WITH A WIDTH OF 1100 TO 1900 MM  
WELDING TO THE CORD USING A HOT AIR GUN



Welding kit:	Welding table	Box	For belts
KITSOUDURET1400 :	T1400	CAISSE1400	width ≤ 1400 mm
KITSOUDURET1900 :	T1900	CAISSE1900	width ≤ 1900 mm

### + Accessories



AFFLEUREUSE-001



FRAISE 60-001



TRIMMING FORK - F19



GABARIT-AFFL-001



FRAISE2T-001



CUT RESISTANT GLOVES - GANTSPRO

### OUT OF KIT

+ TR500



+ BUSE BR5 OU BR7



Hot blowtorch + abusus, not included in the kit.

Contact us



# TOOLING

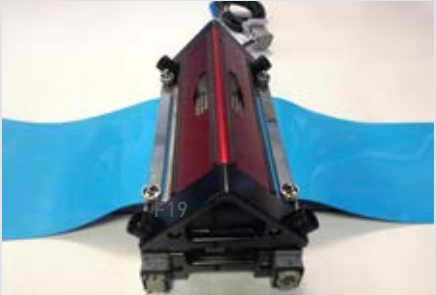
## OTHER METHODS OF JOINING

### HEAT PRESS WELDING

**Method similar to standard belt types.**

- DEL/FLEX and SOUPLEX belts: Belt ends cut square and overlapped 5mm in a press.

This process is not suitable for DEL/ROC belts.



### STAINLESS FASTENERS

- Joints comprise 2 half-staples with a coated stainless pin.
- For belt thickness 1.5 mm to 5 mm.
- All widths.
- Fasteners are hammered on by using a special tool and a specially designed jig.
- Suitable for all DEL/ROC, DEL/FLEX and SOUPLEX bands.



### PLASTIC WELDED FASTENERS

- Available on certain thicknesses of polyurethane or polyester monolithics. Please enquire.
- Food quality (EC - FDA).
- Allows use on metal detectors.
- Up to 1100 mm in width, beyond consulting us

