The retaining clips permanently locate the sprockets, wheels and discs on a square shaft of 40x40mm section. Easy assembly / disassembly.

**REFERENCE DESCRIPTION DIMENSION OF SQUARE SHAFT MATERIAL**

<table>
<thead>
<tr>
<th>REFERENCE</th>
<th>DESCRIPTION</th>
<th>DIMENSION OF SQUARE SHAFT</th>
<th>MATERIAL</th>
</tr>
</thead>
<tbody>
<tr>
<td>CLIP-40</td>
<td>Retaining clip for square shaft</td>
<td>40x40 mm</td>
<td>Stainless steel</td>
</tr>
</tbody>
</table>

**PRE-MACHINING:**
The retaining clips are located by cutting simple grooves on the four corners of the square shaft. The clips snap into the grooves. The clips sit on both sides of the sprocket.

**DEL/DRIVE 50 :**

**POSITIVEBELT :**

**INSTALLATION:**

**Caution:** Always check the alignment of the teeth when positioning the sprockets. The retaining clip is positioned in the groove cut for this purpose, and is held in position by folding the tab as shown below:

10mm spanner/wrench